INNOVATIVE, HIGH PERFORMANCE, NON-METALLIC DUCTWORK SYSTEMS

That saves energy, reduced environmental impact and optimal indoor air quality





OUR LEGACY

We are proud of our contribution to the uae's dynamic growth. Since 1935, Khansaheb has had the privilege of working on many iconic landmarks across the country.

KHANSAHEB



Since 1935 the Khansaheb group has a strong heritage of pioneering innovation and development in the UAE and GCC. Khansaheb Industries LLC was established with a mission to introduce the latest innovative energy efficient products and technologies into the local and regional markets. As a start, we acquired the global intellectual property rights of Spiralite non-metallic ductwork. In addition to several prestigious projects in the UAE, spiralite has been installed in the international markets in UK, Ireland, Spain, Singapore, and Oman, to name a few.

Spiralite – is an innovative ductwork, non-metallic, its unique as per its circular and flat oval shape, it saves energy and promotes better IAQ. The way Spiralite fabricated uses an internal metallic connection reduces the duct leakages near to zero, saving on electricity bills, and the performance of the system will be more efficient.

It's made of Phenolic boards which is one of the best considering the thermal conductivity of the Phenolic, covered with internal anti-bacterial, anti-fungal laminate, with Civil Defence certificates for United Arab Emirates to comply with the authority requirements.





Spiralite KEY **BENEFITS**

1. Saves Energy – up to 48%

2. Anti-Bacterial Laminate

The unique internal laminate is bacteriostatic, allowing no mold, fungal or hostile microbe growth; an enhanced anti-microbial laminate can be made available with a greater than 99% effectiveness

3. Saves Weight - up to 85%

Lighter than steel - but very robust and strong (can be used for internal, riser, plantrooms and roof)

4. Saves Space

The use of flat oval spiralite can save up to 30% of the space requirements

5. Saves program time

Delivery, installation, variations and defect rectification, with less likelihood of delays and bottlenecks

6. Self-insulated

With no thermal bridges, automatic vapor barriers and therefore no condensation.

7. Airtight and pressure resistant

Rated as class c at 2,500 pa; tested up to 7,667 pa

8. Less static air and friction

Which lowers the pressure drops and power consumption of the HVAC equipment

spiralite®

9. Fire Resistance and smoke performance With UL181 listing and Civil Defense approved

10. Fast and Easy Delivery to Site And manual handling; simplify site logistics and H&S requirements

11. Quicker and Easier Installation With offsite fabrication (save up to 75% installation time)

12. Aesthetic Benefits In open-to-view environments

> **13. Acoustic Benefits** with low noise and no reverberation

> > 14. Easier and Cost Effective to clean and maintain



15. Varied Installation Options :

- Indoors in Varied shape, size, colour or finish effect, so it looks great and is ideal for exposed ductwork. - Outdoors with an additional weatherproof laminate. - In risers, plant rooms and other critical areas.



Spiralite SPECIFICATIONS & STANDARDS

Spiralite ductwork comes with a patented manufacturing process complying to various standards as mentioned below:

Physical properties of spiralite ductwork

Parameter	Details & standards
Temperature range	From –10°c to +80°c
Standard thickness	20, 22, 30mm (timsa guide, BS 5422)
Coefficient of thermal conductivity	0.021 w/m.K at 10°c (ASTM C-518)
Compressive strength	210 kpa (ASTM D695-10)
Density	55-60 kg/m3
Puncture test for the duct	Passed, based on UL181 test requirements
Impact test for the duct (% reduction in area)	Pass, based on UL181 test requirements
High temperature testing of duct	Pass, based on UL181 test requirements
Internal laminate mold growth	No mold growth, 10 rating (ASTM D 3273-12)
Internal laminate bacterial growth	Excellent, superior anti bacterial property (ISO 22196:2011)
Face friction/roughness factor	Low, 0.007 (CIBSE)
Connectors/spigots	Galvanized iron, Aluminum-3003/3005, Stainless Steel– 304/316
Design pressure	+2500 to -750 pa (SMACNA & BSRIA)
Building standard	BSEN 13403:2003 verification for buildings non- metallic
Fabrication and installation standards	Class "C" air leakage rating (0.003 x p0.65) up to a maximum rating of 2,500 pa (BS EN13403:2003)
Air tightness and pressure resistance	Spiralite fabrication and installation manual
Air outlets, vcds, fds, vavs, attenuators, louvres	Based on the standard available in the market
Supporting and hanging system	Based on spiralite standard
External ductwork	Additional weatherproof uv resistant laminate tested up to 130°C

Fire properties of spiralite ductwork

Parameter	
Flame spread index (FSI) and Smoke develop- ment index (sdi) of board	Class (FSI o
Internal laminate SDI	FSI 5
Aluminum scrim tape	FSI 1
Fire behavior of duct	S2,D

Environment-chemical properties of spiralite ductwork

Parameter	
Environment Management System	BS EN
Corrosion resistance	C5 rati Fabrica
VOC content/emissions – Silicone Adhesive	<43 g/ Low- e Quality

Quality & safety properties of spiralite ductwork



Details & standards

s 1/class A of less than 20 and SDI of less than 20 – UL 723), ASTM E 84

5 and SDI 5 (ASTM E84), VTM-0 (UL 94-2020: Clause11)

10 and SDI 10 (ASTM E84)

00 (EN ISO 13501-1:2008)

Details & standards

ISO 14001:2015 Environmental Management Systems

ing EN ISO 129447 (only attained by special ation and installation using specific materials)

;/I (product uncured); 0 (zero) g/I (product cured); emitting material in conformance with south coast air ty management district (SCAQMD) rule 1168 amended January

Details & standards

Comply to UL181 requirements

BS EN ISO 9001:2015 Quality Management Systems

ISO 45001:2018 Occupational Health & Safety



05 DUCT SIZES

The equivalent diameter of the rectangular duct can be found by the following formula: De = 1.30(ab)0.625/(a + b)0.25*

Velocity can be determined based on the following formula:

V= Q/A Where:

V= velocity (m/s) Q= flow rate (m³/s) A= round duct area (m²)



No 11 12 12 13 14 15 14 15 14 15 14 15 14 15 14 15 14 15 14 15 14 15 14 15<		-																,												
00000013	Size [Mm]	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0 Press	7.5 sure drop	8.0 [pa/m]	8.5	9.0	9.5	0.0	.5	0	5 12.	0 12	5 13.(0 13.5	14.0	14.5	15.0	
transitional interplational interplated int	100 dia	0.19	0.38	0.63	0.92	1.27	1.66	2.11	2.59	3.12	3.70	4.31	4.97										1	1	'	1	•	•	•	
10101303303601411313513613	125 dia	0.14	0.29	0.47	0.70	0.96	1.26	1.60	1.97	2.37	2.81	3.28	3.78	4.31	4.88	1	1	1	1				1	1	1	1	1	•		
20004010015	150 dia	0.11	0.23	0.38	0.56	0.77	1.01	1.27	1.57	1.89	2.24	2.62	3.02	3.45	3.90	4.38 4	4.89					1	1	1	'	•	•	•		
30001	200 dia	0.08	0.16	0.26	0.39	0.54	0.71	0.89	1.10	1.33	1.58	1.84	2.13	2.43	2.75	3.09	3.45 3.	.82 4	.21 4.	62			1	1	1	1	1	•		
300 dia015010016026 <t< th=""><th>250 dia</th><td>0.06</td><td>0.12</td><td>0.20</td><td>0.30</td><td>0.41</td><td>0.54</td><td>0.68</td><td>0.84</td><td>1.01</td><td>1.20</td><td>1.41</td><td>1.62</td><td>1.86</td><td>2.10</td><td>2.36 2</td><td>2.63 2.</td><td>.92 3.</td><td>.22 3.</td><td>53 3.6</td><td>36 4.2</td><td>0 4.5</td><td>- 5</td><td>1</td><td>1</td><td>•</td><td>•</td><td></td><td></td><td></td></t<>	250 dia	0.06	0.12	0.20	0.30	0.41	0.54	0.68	0.84	1.01	1.20	1.41	1.62	1.86	2.10	2.36 2	2.63 2.	.92 3.	.22 3.	53 3.6	36 4.2	0 4.5	- 5	1	1	•	•			
390 dia 000 010	300 dia	0.05	0.10	0.16	0.24	0.33	0.43	0.55	0.67	0.81	0.97	1.13	1.30	1.49	1.69	1.90 2	2.12 2.	.35 2.	.59 2.	84 3.	10 3.3	8 3.6	6 3.9	5 4.2	5 4.57		1	•	1	
400 dis007011017023036 <t< th=""><th>350 dia</th><td>0.04</td><td>0.08</td><td>0.13</td><td>0.20</td><td>0.27</td><td>0.36</td><td>0.45</td><td>0.56</td><td>0.68</td><td>0.80</td><td>0.94</td><td>1.08</td><td>1.24</td><td>1.40</td><td>1.58 1</td><td>1.76 1.</td><td>.95 2.</td><td>.15 2.</td><td>36 2.5</td><td>58 2.5</td><td>1 3.O</td><td>4 3.2</td><td>9 3.5</td><td>4 3.8'</td><td>1 4.08</td><td>4.36</td><td>•</td><td></td><td></td></t<>	350 dia	0.04	0.08	0.13	0.20	0.27	0.36	0.45	0.56	0.68	0.80	0.94	1.08	1.24	1.40	1.58 1	1.76 1.	.95 2.	.15 2.	36 2.5	58 2.5	1 3.O	4 3.2	9 3.5	4 3.8'	1 4.08	4.36	•		
460 dia000010 <t< th=""><th>400 dia</th><td>0.03</td><td>0.07</td><td>0.11</td><td>0.17</td><td>0.23</td><td>0.30</td><td>0.38</td><td>0.48</td><td>0.57</td><td>0.68</td><td>0.80</td><td>0.92</td><td>1.05</td><td>1.20</td><td>1.34 1</td><td>1.50 1.</td><td>.66 1.</td><td>.83 2.</td><td>01 2.2</td><td>20 2.3</td><td>9 2.6</td><td>0 2.8</td><td>1 3.0.</td><td>2 3.25</td><td>5 3.48</td><td>3.72</td><td>3.96</td><td></td><td></td></t<>	400 dia	0.03	0.07	0.11	0.17	0.23	0.30	0.38	0.48	0.57	0.68	0.80	0.92	1.05	1.20	1.34 1	1.50 1.	.66 1.	.83 2.	01 2.2	20 2.3	9 2.6	0 2.8	1 3.0.	2 3.25	5 3.48	3.72	3.96		
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660 dia-005008011016021025023023025	500 dia	1	0.05	0.08	0.13	0.18	0.23	0.29	0.36	0.44	0.52	0.61	0.71	0.81	0.92	1.03 1	1.15 1.	.27 1.	.41 1.	54 1.1	3.1 .6	1.9	9 2.1	5 2.3.	2.49	9 2.67	2.85	3.04	3.24	
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700 dis-006008012015012013023024024054054054054014134135	650 dia		0.04	0.06	0.09	0.13	0.17	0.21	0.27	0.32	0.38	0.45	0.52	0.59	0.67 (0.75 C).84 O.	.93 1.	.03	13 1.2	24 1.3	5 1.4	6 1.5	8 1.7(0 1.83	3 1.96	2.09	2.23	2.38	
750 dia - 005 008 011 014 018 022 023 030 057 056 073 036 104 114 123 133 144 154 153 154 800 dia - - 005 010 011 016 012 012 023 030 051 <th>700 dia</th> <td>1</td> <td>1</td> <td>0.06</td> <td>0.08</td> <td>0.12</td> <td>0.15</td> <td>0.20</td> <td>0.24</td> <td>0.29</td> <td>0.35</td> <td>0.41</td> <td>0.47</td> <td>0.54</td> <td>0.61</td> <td>0.69 0</td> <td>0.77 0.</td> <td>.86 0.</td> <td>.94 1.</td> <td>04 1.</td> <td>13 1.2</td> <td>3 1.3</td> <td>4 1.4:</td> <td>5 1.50</td> <td>5 1.67</td> <td>7 1.79</td> <td>1.92</td> <td>2.05</td> <td>2.18</td> <td></td>	700 dia	1	1	0.06	0.08	0.12	0.15	0.20	0.24	0.29	0.35	0.41	0.47	0.54	0.61	0.69 0	0.77 0.	.86 0.	.94 1.	04 1.	13 1.2	3 1.3	4 1.4:	5 1.50	5 1.67	7 1.79	1.92	2.05	2.18	
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900 dia - 0004 005 011 014 012 012 013<	850 dia	ı	ı	0.04	0.07	0.09	0.12	0.16	0.19	0.23	0.28	0.32	0.38	0.43	0.49	0.55 C	J.61 0.	.68 0.	.75 0.	82 0.5	90 06	1.0.	6 1.1:	5 1.2,	4 1.33	3 1.43	1.53	1.63	1.73	
Soldia - 0.04 0.05 0.08 0.11 0.14 0.17 0.22 0.33 0.34 0.55	900 dia	1	1	0.04	0.06	0.09	0.11	0.15	0.18	0.22	0.26	0:30	0.35	0.40	0.46	0.51 0	0.57 0.	.64 0.	.70 0.	77 0.8	34 0.5	1.0.	0 1.0	8 1.10	5 1.25	5 1.34	. 1.43	1.52	1.62	
100 dia - 004 005 003 011 013 </th <th>950 dia</th> <td>ı</td> <td>ı</td> <td>0.04</td> <td>0.06</td> <td>0.08</td> <td>0.11</td> <td>0.14</td> <td>0.17</td> <td>0.20</td> <td>0.24</td> <td>0.28</td> <td>0.33</td> <td>0.38</td> <td>0.43</td> <td>0.48 C</td> <td>J.54 O.</td> <td>.60 0.</td> <td>.66 0.</td> <td>72 0.:</td> <td>3.0 67</td> <td>16 0.9</td> <td>3 1.0</td> <td>1.0:</td> <td>1.17</td> <td>7 1.25</td> <td>1.34</td> <td>1.43</td> <td>1.52</td> <td></td>	950 dia	ı	ı	0.04	0.06	0.08	0.11	0.14	0.17	0.20	0.24	0.28	0.33	0.38	0.43	0.48 C	J.54 O.	.60 0.	.66 0.	72 0.:	3.0 67	16 0.9	3 1.0	1.0:	1.17	7 1.25	1.34	1.43	1.52	
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120 0dia - 0.04 0.06 0.08 0.10 0.13 0.13 0.23 0.23 0.37 0.41 0.46 0.50 0.55 0.71 0.77 0.83 0.89 0.95 1.02 1300 dia - - 0.04 0.06 0.07 0.09 0.11 0.13 0.15 0.23 0.23 0.23 0.23 0.24 0.46 0.56 0.56 0.56 0.56 0.57 0.81 0.81 0.83 0.93 100 dia - - 0.04 0.05 0.11 0.13 0.15 0.14 0.17 0.13 0.14	1100 dia	ı	ı		0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.24	0.28	0.32	0.36	0.40 C	0.45 O.	.50 0.	.55 0.	61 O.t	57 0.7	2 0.7	9.0.8	5 0.9.	2 0.98	3 1.06	1.13	1.20	1.28	
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ASHRAE Fundamentals Handbook Data Calculated using CIBSE guide C: and ducts.

4. 3 fluid flow in straight pipes4. 8 air flow in ducts

air temperature t = 20°c

air density ρ = 1.2 kg/cm

material roughness k = 0.007 mm

09



FLAT OVAL

The dimension of the flat oval we are using area is less that equivalent rectangular and square, the speed will be a bit higher due to that, however, for the velocity will be used the same equation mentioned up & for the pressure we are using the same table but first we need to find the equivalent diameter by using the following equation from ASHRAE HVAC 2001 Fundamentals Handbook.

JOINING OF MULTIPLE SECTIONS



Depending on diameter size, **two to six sections of spiralite can be Joined into position ready for Installation al together** due To the light weight and strength of the product and robustness of the connection.

The required size shoe is **marked on the outside** diameter of the spiralite duct and matches the shoe size

The outline of the shoe must be cut along the mark using a specialist cutting tool. **Be careful to stay within the marked area**

Check that **the cut - out area matches with the size of the shoe** to be inserted.

 $D_e = \frac{1.55AR^{0.625}}{P^{0.250}}$

where AR is thecross-sectional area of flat oval duct defined as AR=(Ta²/4)+a(A-a) and the perimeter P is calculated by

P = ta + 2(A - a)

Where: P= perimeter axis of flat oval duct, mm A= minor axis of flat oval duct, mm a= minor axis of flat oval duct, mm

UNIQUE JOINT SYSTEM



CONNECTING DUCT SECTIONS

When using an internal connector, the two sections of duct are positioned to insert the one male joining internal connector equally into each section of duct.

Use the **plastic spatula** (boning tool) **to apply pressure** to squeeze the inside edge of the sections **to make it easier to insert the internal connector. The silicon can only be applied before the connector is inserted.**

The internal connectors are made to the dimensions so that they fit tightly in the duct. **Extra pressure may have to be applied** to allow the internal connector to be inserted, but first apply silicone internally **25mm** from the duct end.

Ensure that the duct sections are pushed firmly together so that there is no gap between them. Short tapes must be applied equally to hold the two sections together.

TIGER CLIP INSTALLATION

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The two sections of Spiralite® are rotated to give straight-line appearance to the exterior. This proper application of the tape and to prevent air pockets.

Once the sections have been aligned a toothed metal plate ("tiger clip") is inserted into the middle of the flat section to ensure the two ducts stay aligned.

Tiger clips should be fully inserted (flush with the outside of the duct) at 3,6,9 and 12 o'clock, but if the ducting has a diameter of 600mm or greater then 6 tiger clips should be inserted, with even spacing between.

Do not push the middle of the tiger clips when inserting them as they will bend. **Push equally on either side of the clips.**







O APPLICATIONS

Tape Application

1. Tape should only be **applied on clean and dry surfaces.**

2. Once the tiger clips have all been fitted . **Apply a short strip** of on internal crygonic tape along the length of each clip.

3. **Apply 1 length of internal crygonic tape around the circumference** of the joint to form a secure and complete airtight vapour seal

INTERNAL CRYOGENIC TAPE

> REINFORCED COLORED TAPE

4. Then apply a second application of either 1 x 125 mm wide foil faced reinforced tape or 1 x coloured tape as per the tape usage table page 14.

5. Remove entrapped air/bubbles from the underside of the tape **by vigorously using a plastic spatula (boning tool).**

Smoothing the tape

As referred to elsewhere, it is of critical importance that all tapes and laminates be properly and consistenely applied to clean and dry surfaces.

This covers the application of :

internal cryogenic tape foil reinforced tape at joints and connections laminates and special tapes

Proper application through **boning ensures no peeling, full airtightness and no air bubbles, making for a secure, robust and long - lasting ductwork system.**

EXTERNAL

For external (outdoor) ductwork, where a coloured laminate is applied to the outside of the duct, **first use internal cryogenic tape to make the connection and then apply matching tape for a proper finish.**

This should be one continuous **length starting and finishing in the least** visible area.

As the tape is pulled around, use the boning tool to properly secure it. **Be** careful to ensure that there are no creases or air bubbles.

As before, **never apply tape onto a wet, oily or dirty surface** and this is particularly important in external applications where weatherproofing is required.

Proper application of the laminate and joining tape, as detailed above, will weatherproof the duct and connections.

Ensure that test holes and other insertions are properly sealed so as not to compromise the weatherproofing and to prevent the ingress of moisture.





Basic principles for INSTALLATION

For basic duct hanging methodology (uses wire, threaded rod or split rings) refer to DW144 for full specification and supports must always be provided at the joints.

Hanging Guide





RISER DUCT

Note: round duct bolts at 4 corners

Top view



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Installation of Branch Box USING BOX SHOES

The branch is then positioned onto the Duct - make sure that it is a tight fit with No gaps between the shoe and the duct.

Insert metal toothed (Tiger) clips To stop the movement of the shoe And make a secure connection. Insert an additional tiger clip For every 300mm, across the length Of the shoe.

Apply internal Cryogenic Tape (Same as the duct laminate) and Silicone to the inside of the shoe To cover all the joints and edges.

Ensure that the tape is properly applied and there are no air bubbles by using the recommended boning tool.

Add silicone at the edges of the tape to ensure it does not rise



Basic principles for Flat oval Ductwork

For basic duct hanging methodology (Uses wire, threaded rod or split rings) refer to DW 144 for full specification and supports must always be provided at the joints.



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Supports types and spacing for spiralite flat oval duct

Width	Support type	Spacing (mtr)
100mm to 650mm	Wire/spiltring/band/channel	2.0/2.4
700mm to 1000mm	Wire/spiltring/band/channel	1.2
>1050mm	Spiltring/band/channel	1.2



V I

WHEN THE DUCT SIZE IS MORE THAN 1250MM (>1250MM DIA. CIRCULAR OR > 1250MM WIDTH FLAT OVAL), USE CURVED METAL BRACKETS/SPOLITE RINGS/ FLAT CHANNELS THAT MATCH THE SHAPE OF DUCTWORK TO PREVENT SAGGING OF DUCT SECTIONS.

A SELF - ADHESIVE FOAM STRIP OR SUITABLE GASKET SHOULD BE PLACED BETWEEN THE DUCT AND THE SUPPORT TO PROTECT THE SURFACE OF THE DUCTWORK



What should Spiralite INSTALLATION LOOK LIKE





CERTIFICATES

	Manufa	acturer	's License	خبص مصنع	-J	M 134	رقم الترخيص License Numbe
		2	1.70	20		1-1	بدد التراخيص Number of License
1222410	رقــم الســجــل Registration Number	756079	رقم الترخيص License Number	ة الشخص الواحد ش.ذ.م.م	صاحب للاستثمار شركة	يب للصناعات لمالكها خان	ىم المصنع Name of Facto
	الامارات		الجنسية Nationality	ų,	العزيز حسين خانصاحا	عبدالرحمن عبد	سم صاحب الترخيص Owner of the Licens
		***		الجنسية Nationality		**	طراف الرخصة Partner in the Licens
	***		ص.ب. P.O. Box	***	رقم الفاكس Fax Number	***	قم الـهـاتـف Office Phone Numbe
			بناعات الوطنية	ې بي 070609 – مجمع الم	قطعة ارض رقم ت		ينــوان الـشـركـة Company Addres
	1		المعتمدة Total number	عدد المعدات والأجهزة ا r of Products approved	Murali.nataraja	n@khansaheb.ae	موقع / البريد الإلكتروني Email of the Compan
	/2023 م	03/02	تاريخ الانتهاء License Expired	2022/03/03 م	تاريخ الإصـدار License Issued	2016/04/20 م	سـسـت بتاريخ Company Registered Dat
		The license w	ي خدمات الدفاع المديي as issued pursuant to P	21) لسنة 2017، في شان تنظيم Ministerial Decre (10, (213) for	لنادا إلى الفرار الوزاري رفم (3 the year 2017 pertaining ti	تم اصدار الترخيص است he regulation of civil defense se	ervices







رقم السجال / Registration No الاسم التجاري / Commercial Name Address / = Jal : Phone / LR_B من . ب/ PO.Box / ع :Fax / Sal Registration Fields / للسجال التسجال : Recommendation / الرسبة / : Issue Date / تاريخ الاسدار / : Expiry Date / تاريخ الالتهاء / Expiry Date رقم الايسال و تاريخه / Receipt No. & Date ، و تاريخه الشيهادة مادرة من ورارة الطاقة والنبية النجنية ولاتحتاج إلى توقيع أو حتم رستعني. هذه الشيهادة ملطبة في حال إسهت ملاحية الرحمية التعارية شريطة أن تكون الوكالا

KHANSAHEB INDUSTRIES I spiralite



Certificate Number	MH64197	Certificate Number MIL6/197	
Report Reference Date	MH64187-20211217 2022-January-04	Report Reference MH64187-20211217 Date 2022-January-04	
Issued to:	KHANSAHEB INDUSTRIES P.O.BOX 13 DUBAI, UAE AE	This is to centry that representative samples of the product as spe to the current UL requirements	cified on this certificate were tested accord
		Phenolic foam rigid duct consisting of a flat board of phenolic foam sides	core with aluminum facer on both
This is to certify that	AIR DUCTS		
representative samples of	See Addendum Page for Product Designation(s).		
	House been investigated by UL is assoridance with the		
	Standard(s) indicated on this Certificate.		
Standard(s) for Safety:	UL 181, Factory Made Air Ducts and Air Connectors		
Additional Information:	See the UL Online Certifications Directory at https://ig.ulprospector.com for additional information		
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